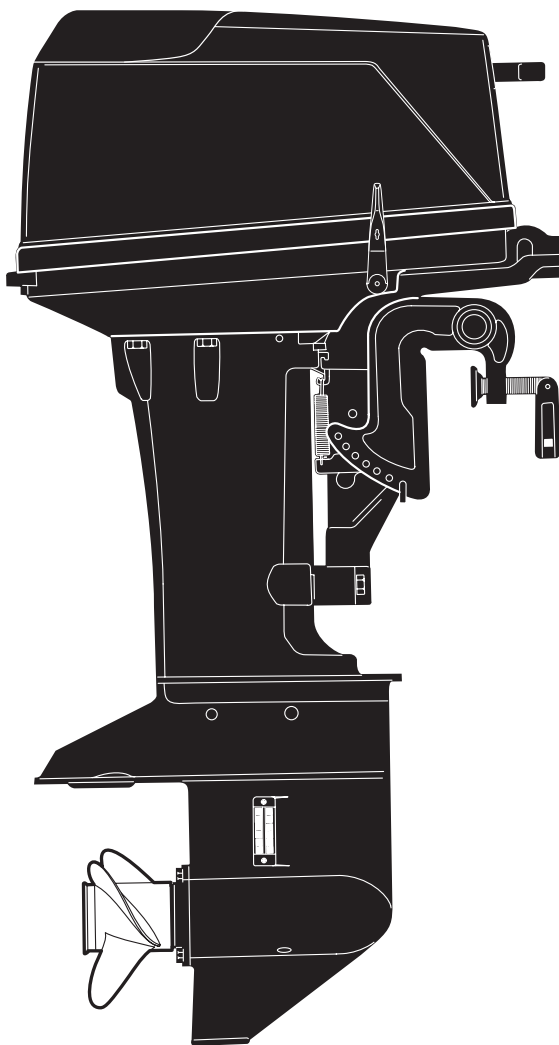


OWNER'S MANUAL

TOHATSU
Outboards



M 25H
30H

OB No.003-11055-6

⚠ READ THIS MANUAL BEFORE USING THE OUTBOARD MOTOR. FAILURE TO FOLLOW THE INSTRUCTIONS AND SAFETY PRECAUTIONS IN THIS MANUAL CAN RESULT IN SERIOUS INJURY OR DEATH. KEEP THIS MANUAL IN A SAFE LOCATION FOR FUTURE REFERENCE.

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YOUR TOHATSU OUTBOARD MOTOR

OWNER REGISTRATION AND IDENTIFICATION

Upon purchasing this product, be sure that the WARRANTY CARD is correctly and completely filled out and mailed to the addressee noted there on. This WARRANTY CARD identifies you as the legal owner of the product and serves as your warranty registration.

TO THE EXTENT PERMITTED BY APPLICABLE LAW, YOUR OUTBOARD MOTOR WILL NOT BE COVERED BY THE APPLICABLE LIMITED WARRANTY, IF THIS PROCEDURE IS NOT FOLLOWED.

PRE-DELIVERY CHECK

Be sure that the product has been checked by an authorized TOHATSU dealer before you take delivery.

Limited Warranty

Please refer to the TOHATSU outboard motor Limited warranty provided to you with this product, the terms and conditions of which, as amended from time to time, are incorporated by reference into the manual.

Serial Number

In the space below, please record the outboard motor's serial number (indicated both on the bottom cowl and on the cylinder block). The serial number will be needed in the event of theft or to quickly identifying the outboard motor type.

Serial Number :

To You, Our Customer

Thank you for selecting a TOHATSU outboard motor. You are now the proud owner of an excellent outboard motor that will service you for many years to come.

This manual should be read in its entirety and the inspection and maintenance procedures described later in this manual should be followed carefully. Should a problem arise with the outboard motor, please follow the troubleshooting procedures listed at the end of this manual. If the problem persists, contact an authorized TOHATSU service shop or dealer.

We hope you will enjoy your outboard motor and wish you good luck in your boating adventures.

TOHATSU CORPORATION

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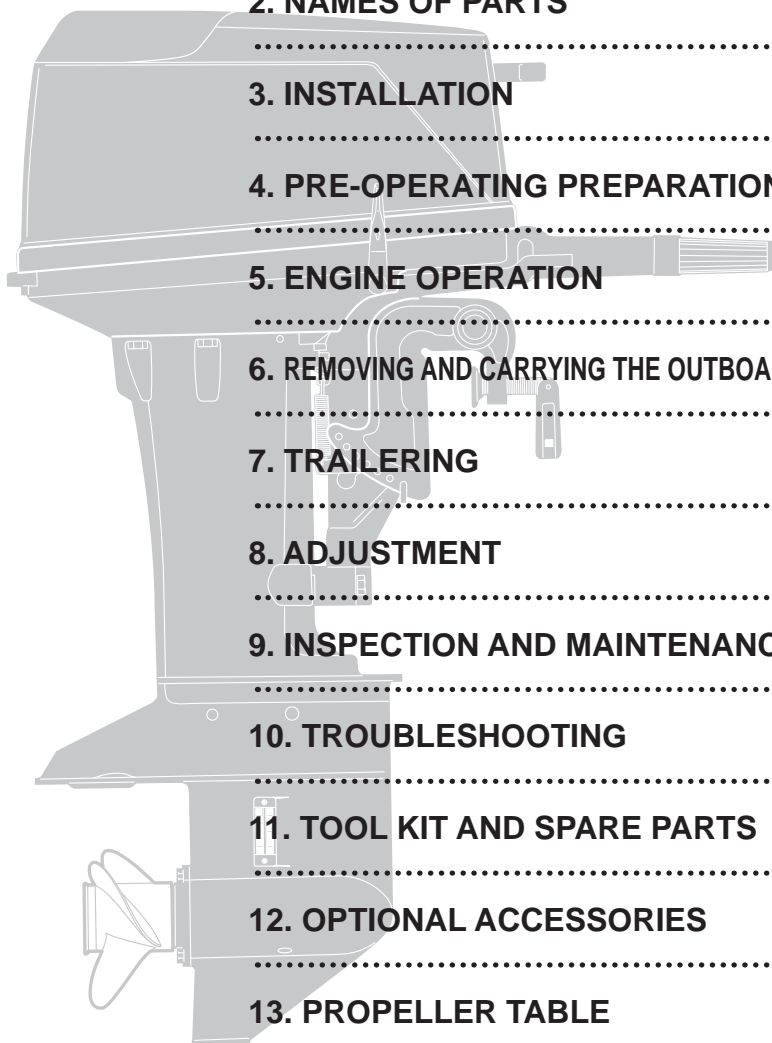
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12. OPTIONAL ACCESSORIES

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GENERAL SAFETY INFORMATION

NOTICE : DANGER/WARNING/CAUTION/Note

Before installing, operating or otherwise handling your outboard motor, be sure to thoroughly read and understand this Owner's Manual and carefully follow all of the instructions. Of particular importance is information preceded by the words "DANGER," "WARNING," "CAUTION," and "Note." Always pay special attention to such information to ensure safe operation of the outboard motor at all times.

DANGER

Fa ure to observe w resu t n severe persona njury or death, and poss b y property damage.

WARNING

Fa ure to observe cou d resu t n severe persona njury or death, or property damage.

CAUTION

Fa ure to observe cou d resu t n persona njury or property damage.

Note

This instruction provides special information to facilitate the use or maintenance of the outboard motor or to clarify important points.

EMERGENCY STOP SWITCH

The Emergency Stop Switch will stall the outboard motor when the stop switch tether is pulled off. This stop switch tether can be attached to the operator of the outboard motor to minimize or prevent injuries from the propeller in case the operator falls overboard.

We highly recommend use of the Emergency Stop Switch tether.

WARNING

Accidenta ct vat on of the Emergency Stop Sw tch (such as the tether be ng pu ed out n heavy seas) cou d cause passengers to ose the r ba nce and even fa overboard, or t cou d resu t n oss of power n heavy seas, strong currents, or h gh w nds. Loss of contro wh e moor ng s another potent a hazard.

To m n m ze accidenta ct vat on of the Emergency Stop Sw tch, the 500 mm (20 nch.) stop sw tch tether s co ed and can extended to a fu 1,300 mm (51 nch.).

SAFE OPERATION OF BOAT

As the operator/driver of the boat, you are responsible for the safety of those aboard and those in other boat around yours, and for following local boating regulations. You should be thoroughly knowledgeable on how to correctly operate the boat, outboard motor, and accessories. To learn about the correct operation and maintenance of the outboard motor, please read through this manual carefully.

It is very difficult for a person standing or floating in the water to take evasive action should he or she see a power boat heading in his /her direction, even at a slow speed. Therefore, when your boat is in the immediate vicinity of people in the water, the outboard motor should be shifted to neutral and shut off.

WARNING

SERIOUS INJURY IS LIKELY IF A PERSON IN THE WATER MAKES CONTACT WITH A MOVING BOAT, GEAR HOUSING, PROPELLER, OR ANY SOLID DEVICE REGULARLY ATTACHED TO A BOAT OR GEAR HOUSING.

SERVICING, REPLACEMENT PARTS & LUBRICANTS

We recommend that only an authorized service shop perform service or maintenance on this outboard motor. Be sure to use genuine parts, genuine lubricants, or recommended lubricants.

MAINTENANCE

As the owner of this outboard motor, you should be acquainted with correct maintenance procedures. It is the operator's responsibility to perform all safety checks and to ensure that all lubrication and maintenance instructions are complied with for safe operation. Please comply with all instructions concerning lubrication and maintenance. You should take the engine to an authorized dealer or service shop for periodic inspection at the prescribed intervals.

Correct periodic maintenance and proper care of this outboard motor will reduce the chance of problems and limit overall operating expenses.

MOUNTING

Outboard motor mounting must be performed by trained service person(s) using lift or hoist with sufficient capacity.

SPECIFICATIONS

25H, 25H EF, 25H EP

Item		MODEL	25H	25H EF	25H EP
Overall Length	mm (in)		884 (34.8)		600 (23.6)
Overall Width	mm (in)		412 (16.2)		355 (14.0)
Overall Height S L UL	mm (in)		1,124 (44.3) · 1,251 (49.3) · 1,378 (54.3)		
Transom Height S L UL	mm (in)		435 (17.1) · 562 (22.1) · 689 (27.1)		
Weight	S kg (lb)		51 (112)	55 (121)	54 (119)
	L kg (lb)		52.5 (116)	56.5 (125)	55.5 (122)
	UL kg (lb)		54 (119)	58 (128)	57 (126)
Output	kW (Hp)		18.4 (25)		
Max Operating Range	rpm		5,000-6,000		
Number of Cylinder			2		
Piston Displacement	mL (Cu in)		429 (26.16)		
Bore X Stroke	mm (in)		68 X 59 (2.68 X 2.32)		
Exhaust System			Through hub exhaust		
Lubrication System			Engine Oil Mixed Gasoline		
Cooling System			Forced water cooling		
Starting System			Manual	Electric starter motor*	
Ignition System			Flywheel Magneto C.D. Ignition		
Spark Plug			NGK B7HS-10/BR7HS-10		
Alternator			12V, 80W (Max.)		
Trim Position			6		
Engine Oil Mixing Ratio			Unleaded Gasoline 50 : Genuine 2-stroke Engine Oil 1		
Gear Oil	mL (fl oz)		Genuine Gear Oil or API GL5, SAE #80 - #90, Approx. 280 (9.5)		
Fuel Tank Capacity	L (US gal)		25 (6.6)		
Gear Reduction Ratio			1.92 (12 : 23)		

* : with manual

Remark : Specifications subject to change without notice.

30H, 30H EF, 30H EP

1

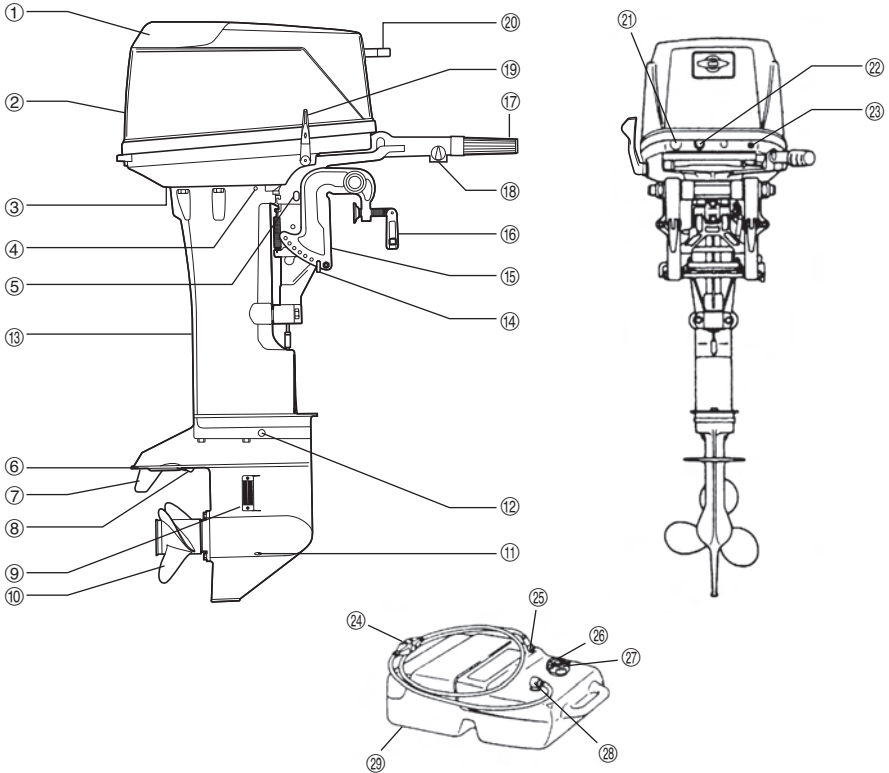
Item		MODEL		
		30H	30H EF	30H EP
Overall Length	mm (in)	884 (34.8)		600 (23.6)
Overall Width	mm (in)	412 (16.2)		355 (14.0)
Overall Height S L UL	mm (in)	1,124 (44.3) · 1,251 (49.3) · 1,378 (54.3)		
Transom Height S L UL	mm (in)	435 (17.1) · 562 (22.1) · 689 (27.1)		
Weight	S kg (lb)	51 (112)	55 (121)	54 (119)
	L kg (lb)	52.5 (116)	56.5 (125)	55.5 (122)
	UL kg (lb)	54 (119)	58 (128)	57 (126)
Output	kW (Hp)	22.1 (30)		
Max Operating Range	rpm	5,150-5,850		
Number of Cylinder		2		
Piston Displacement	mL (Cu in)	429 (26.16)		
Bore X Stroke	mm (in)	68 X 59 (2.68 X 2.32)		
Exhaust System		Through hub exhaust		
Lubrication System		Engine Oil Mixed Gasoline		
Cooling System		Forced water cooling		
Starting System		Manual	Electric starter motor*	
Ignition System		Flywheel Magneto C.D. Ignition		
Spark Plug		NGK B7HS-10/BR7HS-10		
Alternator		12V, 80W (Max.)		
Trim Position		6		
Engine Oil Mixing Ratio		Unleaded Gasoline 50 : Genuine 2-stroke Engine Oil 1		
Gear Oil	mL (fl oz)	Genuine Gear Oil or API GL5, SAE #80 - #90, Approx. 280 (9.5)		
Fuel Tank Capacity	L (US gal)	25 (6.6)		
Gear Reduction Ratio		1.92 (12 : 23)		

* : with manual

Remark : Specifications subject to change without notice.

2 NAMES OF PARTS

25H, 30H



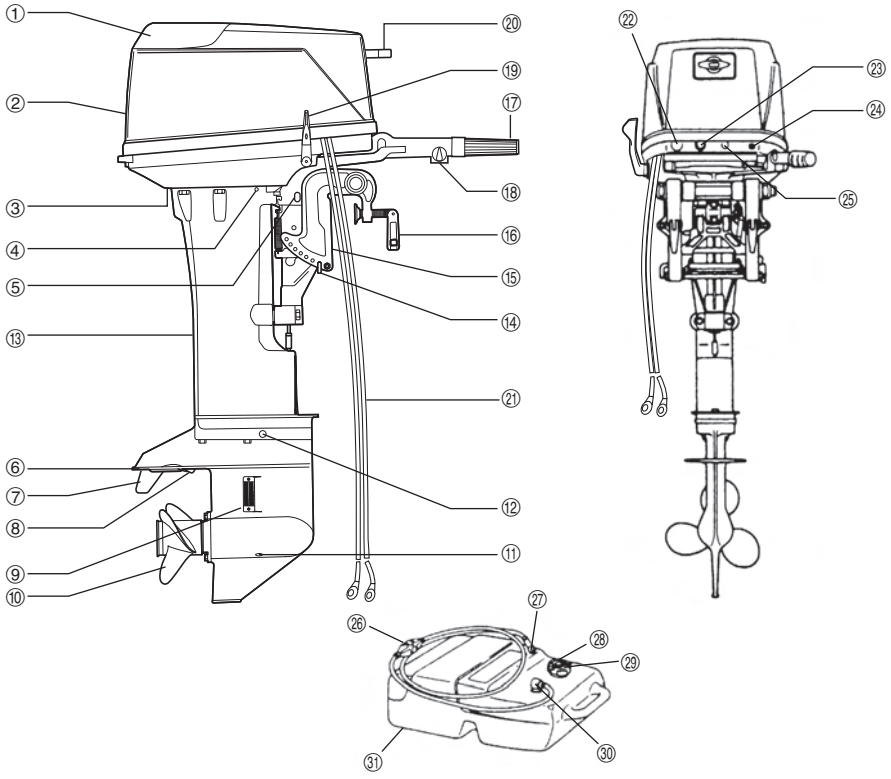
- ① Tilt Handle
- ② Top Cowl
- ③ Cooling Water Check Port
- ④ Water Plug
- ⑤ Reverse Lock Lever
- ⑥ Anti Ventilation Plate
- ⑦ Trim Tab
- ⑧ Sub Water Inlet
- ⑨ Water Inlet
- ⑩ Propeller

- ⑪ Oil Plug (Lower)
- ⑫ Oil Plug (Upper)
- ⑬ Drive Shaft Housing
- ⑭ Thrust Rod
- ⑮ Clamp Bracket
- ⑯ Clamp Screw
- ⑰ Throttle Grip
- ⑱ Adjust Nut
- ⑲ Shift Lever
- ⑳ Starter Handle

- ㉑ Stop Switch
- ㉒ Choke Knob
- ㉓ Fuel Connector
- ㉔ Primer Bulb
- ㉕ Fuel Connector
- ㉖ Fuel Tank Cap
- ㉗ Air Vent Screw
- ㉘ Fuel Pick up Elbow
- ㉙ Fuel Tank

25H EF, 30H EF

2

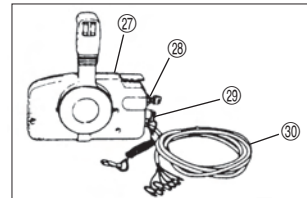
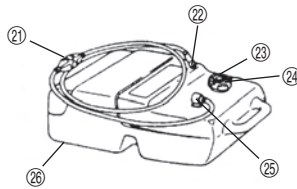
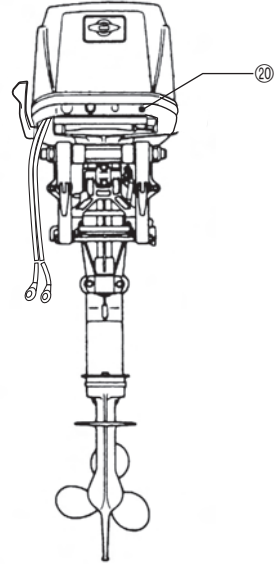
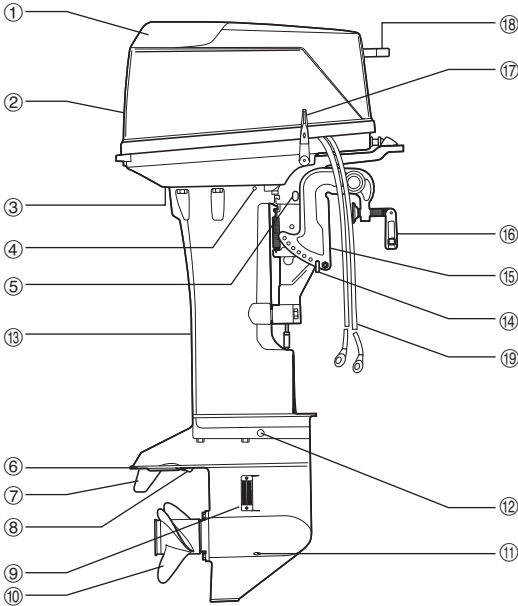


- ① Tilt Handle
- ② Top Cowl
- ③ Cooling Water Check Port
- ④ Water Plug
- ⑤ Reverse Lock Lever
- ⑥ Anti Ventilation Plate
- ⑦ Trim Tab
- ⑧ Sub Water Inlet
- ⑨ Water Inlet
- ⑩ Propeller
- ⑪ Oil Plug (Lower)

- ⑫ Oil Plug (Upper)
- ⑬ Drive Shaft Housing
- ⑭ Thrust Rod
- ⑮ Clamp Bracket
- ⑯ Clamp Screw
- ⑰ Throttle Grip
- ⑱ Adjust Nut
- ⑲ Shift Lever
- ⑳ Starter Handle
- ㉑ Battery Cable
- ㉒ Stop Switch

- ㉓ Choke Knob
- ㉔ Main Switch
- ㉕ Fuel Connector
- ㉖ Primer Bulb
- ㉗ Fuel Connector
- ㉘ Fuel Tank Cap
- ㉙ Air Vent Screw
- ㉚ Fuel Pick up Elbow
- ㉛ Fuel Tank

25H EP, 30H EP



2

- ① Tilt Handle
- ② Top Cowl
- ③ Cooling Water Check Port
- ④ Water Plug
- ⑤ Reverse Lock Lever
- ⑥ Anti Ventilation Plate
- ⑦ Trim Tab
- ⑧ Sub Water Inlet
- ⑨ Water Inlet
- ⑩ Propeller

- ⑪ Oil Plug (Lower)
- ⑫ Oil Plug (Upper)
- ⑬ Drive Shaft Housing
- ⑭ Thrust Rod
- ⑮ Clamp Bracket
- ⑯ Clamp Screw
- ⑰ Shift Lever
- ⑱ Starter Handle
- ⑲ Battery Cable
- ⑳ Fuel Connector

- ㉑ Primer Bulb
- ㉒ Fuel Connector
- ㉓ Fuel Tank Cap
- ㉔ Air Vent Screw
- ㉕ Fuel Pick up Elbow
- ㉖ Fuel Tank
- ㉗ Remote Control
- ㉘ Main Switch
- ㉙ Stop Switch
- ㉚ Cord Assembly

INSTALLATION

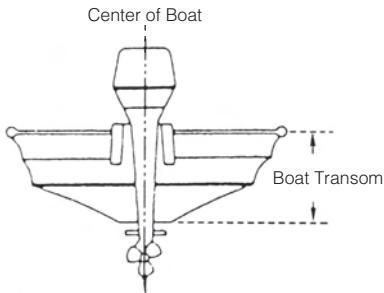
1. Mounting the outboard motor on boat

WARNING

Most boats are rated and certified in terms of the maximum allowable horsepower, as shown on the boat's certification plate. Do not equip your boat with an outboard motor that exceeds this limit. If in doubt, contact your dealer. Do not operate the outboard motor until it has been securely mounted on the boat in accordance with the instructions below.

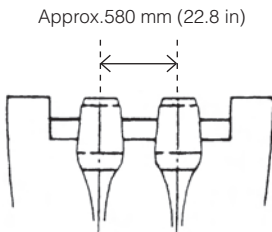
■ Single-engine Installation

Set engine at center of boat.



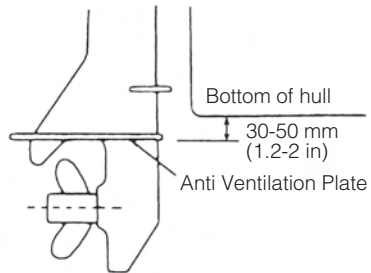
■ Twin-engine Installation

When installing two outboard engines, be sure to keep an interval of approximately 580 mm (22.8 in) between the two.



Transom matching

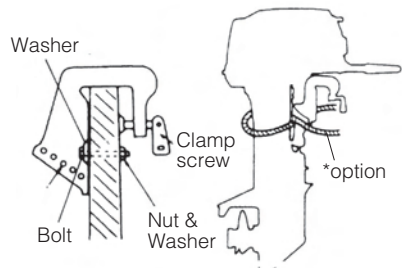
- ① Be sure that the anti ventilation plate of the outboard motor is 30-50mm (1.2-2 in) below the bottom of hull. If the above condition cannot be met due to the shape of the bottom of your boat, please consult your authorized dealer.



- ② To attach the outboard motor to the boat, tighten the clamp screws by turning their handles. Also, use the bolts to secure the outboard motor brackets on transom board. Secure the outboard motor with a rope to prevent loss overboard.

Note

A rope is not included in the standard accessories.



⚠ CAUTION

- Before beginning the running test, check that the boat with maximum capacity load floats on the water in a proper attitude. Check the position of water surface on the driveshaft housing. If the water surface is near the bottom cowling, in high waves, water may enter the engine cylinders.
- Incorrect outboard motor mounting height or existence of underwater object(s), such as hull bottom design, bottom surface conditions or underwater accessories, can cause water spray possibly reach the engine through an opening of the bottom cowling during cruising. Exposing the engine to such conditions for extended periods can lead to severe engine damage.

⚠ CAUTION

Mounting bolts should be installed with the bolt head at the inside surface of the transom. Mounting bolts installed with the threaded end at the inside surface of the transom can cause personal injury.

○ Notes

1. Apply sealing agent, such as silicone sealed between the bolts and the transom board holes before tightening the bolts.
2. Be sure to tighten the mounting bolt nuts to the specified torque.
(30 Nm (3.0kgf)13ft · lb)

⚠ WARNING

- Mounting the outboard motor without following the manual can lead to unsafe conditions such as poor maneuverability, lack of control or fire.
- Loose clamp screws and/or mounting bolts can lead to the release or displacement of the outboard motor, possibly resulting in loss of control and/or serious personal injury. Be sure that fasteners are tightened to the specified torque (30 Nm (3.0kgf) 13ft·lb). Check the fasteners for tightness from time to time.
- Be sure to use outboard mounting fasteners included in the outboard motor package or the equivalents in terms of size, material, quality and strength.
Tighten fasteners to the specified torque (30 Nm (3.0kgf) 13ft·lb). Test cruise to check if fasteners are tightened securely.
- Outboard motor mounting must be performed by trained service person(s) using lift or hoist with sufficient capacity.

2. Installing the remote control devices

It is recommended that you consult with your authorized dealer for installation adjustment of the remote control device.

WARNING

When using other than Tohatsu's genuine remote control box, DO NOT select the one without neutral safety switch that prevents n-gear start. Use of remote control box without neutral safety switch can allow start of engine with gear at other than neutral shift, potentially leading passengers to falling or causing passenger to be thrown overboard.

- Installation of the Remote Control Cabes (Box side) :
Follow the instruction manual provided with the remote control.

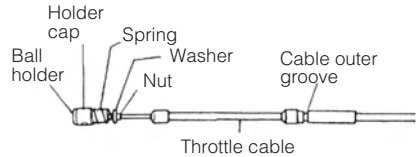
- Installation of the Remote Control on your boat :
Follow the instruction manual provided with the remote control.

- Installation of the Remote Control Cab e (engine side) and the Cord Assembly (Wiring Harness) :

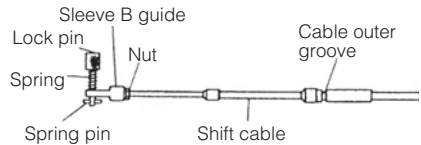
25H EP/30H EP

- ① Fitting of holder cap and sleeve B guide

Throttle side.....Fit the holder cap to the end of the cable and fix it by the nut.



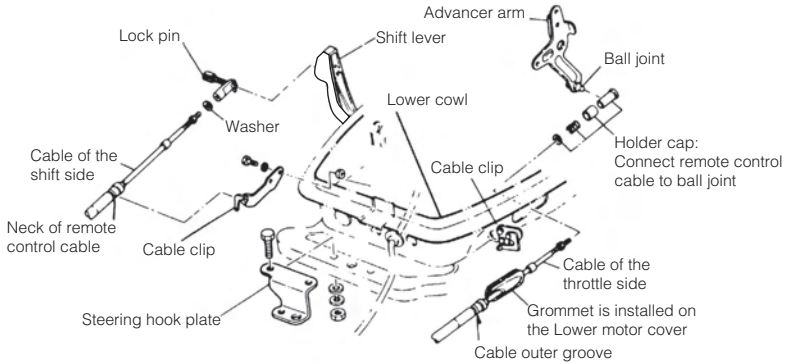
Shift side.....Fit the sleeve B guide to the end of the cable and fix it by the nut.



② Fitting of Remote Control Cable to Engine

Throttle side.....Set the throttle cable to the cable clip and then connect the holder cap to the ball joint of advancer arm.

Shift side.....Set the shift cable to the cable clip and then insert the lock pin at the shift lever fitting hole and turn it 90° to lock it.



○ Note

Put the control lever in the Neutral position and the free accel lever in the fully closed position.

CAUTION

Be careful not to drop the remote control cables to a diameter of 406 mm (16 inches) or less.

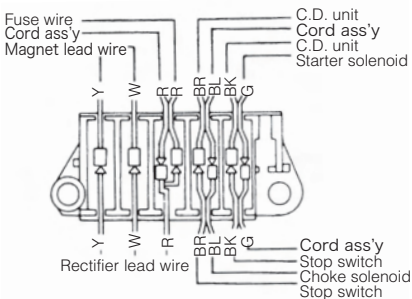
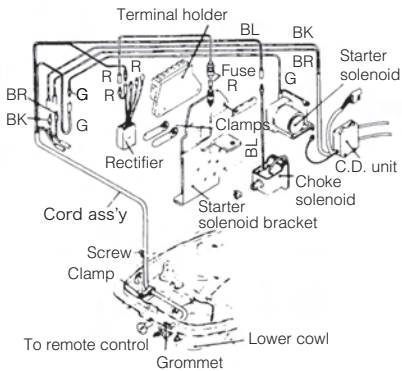
○ Note

Confirm whether the engine side shift is in gear when shifting the control lever of the remote control to its first position in Forward or Reverse (about 32°) and whether the throttle of the carburetor is fully open when shifting the lever further.

Confirm whether the carburetor's throttle is fully closed when the control lever is shifted to the Neutral position. If it is not, adjust the position of the ball holder.

③ Connecting the Cord Assembly (Wiring Harness)

Pass the cord assembly from the remote control through the hole in the bottom cowl and connect the electric terminals and then clamp the cord assembly according to the drawing below.



3. Installing the battery

- ① Place the battery box in a convenient position away from possible water spray. Securely fasten both the box and the battery so they do not shake loose.

Note

Minimum recommended battery : 12V, 70AH (465 Marine Cranking Amps (MCA) or 350 Cold Cranking Amps (CCA)) Specifications and features of batteries vary among the manufacturers. Consult the manufacturer for details.

WARNING

Battery electrolyte contains sulfuric acid and thus is hazardous, causing a burn if it comes in contact with your skin, or poisonous if swallowed.

KEEP BATTERY AND ELECTROLYTE AWAY FROM REACH OF CHILDREN

When handling the battery, be sure to:

- Read all warnings shown on the battery case
- Prevent electrolyte from coming in contact with any part of your body. Contact can cause serious burn or, if it comes in contact with your eye, loss of sight. Use safety glasses and rubber gloves.

In case battery electrolyte comes in contact with:

- Skin, flush thoroughly with water.
- Eye, flush thoroughly with water, and then seek immediate medical treatment.

In case battery electrolyte is swallowed:

- Seek immediate medical treatment.

WARNING

Do not disconnect the cord assembly when the outboard motor is in operation or you will lose control of the outboard motor.

⚠ WARNING

Battery generates explosive hydrogen gas. Be sure to:

- Charge the battery in a well-ventilated place.
- Place the battery away from any source of fire, sparks and open flames such as burners or welding equipment.
- Do not smoke when handling the battery.
- Do not smoke near the battery when the battery is charging.

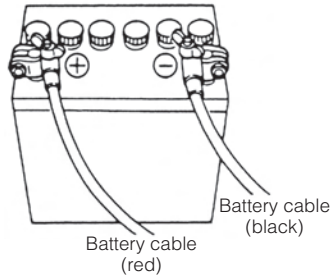
⚠ CAUTION

- Make sure that the battery cords do not get stuck between the outboard motor and boat when turning, etc.
- The starter motor may fail to operate if the cords are incorrectly connected.
- Be sure to correctly connect the (+) and (-) cords. If not, the charging system will be damaged.
- Do not disconnect the battery cords from battery while the engine is operating, the electrical parts could be damaged.
- Always use a fully charged battery.

⚠ CAUTION

Do not use a battery that is not recommended. Use of a battery not recommended can lead to poor performance of, and/or damage to, the electrical system.

- ② Connect the positive lead (+) to the positive terminal (+) of the battery, and then connect the negative lead (-). When disconnecting the battery always remove the negative lead (-) first. After connecting the positive terminal (+), securely place a cap on it to prevent short circuits.



PRE-OPERATING PREPARATIONS

DANGER

Consult an authorized dealer for details on handling of gasoline, if necessary.

Gasoline and its vapors are very flammable and can be explosive.

When carrying a fuel tank containing gasoline:

- Close the air vent screw of fuel tank cap, or gasoline vapor will be emitted through the air vent screw, creating a fire hazard.
- Do not smoke.

When or before refueling:

- Stop the engine, and do not start the engine during refueling.
- Do not smoke.
- Be careful not to overfill fuel tank. Wipe up any spilled gasoline immediately.

When or before cleaning the gasoline tank

- Disconnect fuel tank from the boat.
- Place the fuel tank away from every source of ignition, such as sparks or open flames.
- Do the work outdoors or in well-ventilated area.
- Wipe up any spilled gasoline immediately.

After cleaning gasoline tank:

- Wipe up any spilled gasoline immediately.
- If the fuel tank is disassembled for cleaning reassemble carefully. Imperfect assembly may cause a fuel leak possibly leading to fire or explosion.
- Dispose of aged or contaminated gasoline in accordance with local regulations.

1. Recommended gasoline types

CAUTION

Use of low-quality gasoline results in a short engine life as well as starting difficulties and other engine problems. We recommend use for Fuel Stabilizer.


Use of unleaded gasoline

Use a major brand of automotive unleaded gasoline with a minimum posted octane rating of 91RON. Automotive gasoline that contain fuel injector cleaner are preferred for added internal engine cleanliness. Leaded gasoline is acceptable in areas where unleaded gasoline is not available.

Use of alcohol free gasoline

CAUTION

Use of gasoline containing alcohol can cause engine starting and/or operating difficulties, wear of and damages to engine parts, and deterioration of chemical parts, which may lead to shortening of your outboard motor's life.

 **Note**
The adverse effect caused by the alcohol content is more severe with methanol than with ethanol.

4

TOHATSU recommend the use of gasoline if its ethanol content is less than 10% or methanol content is less than 5%, only in case alcohol free gasoline is not available.

The alcohol component of the gasoline absorbs moisture from the air, which may disturb regular fuel flow in the fuel system, and also accelerate rusting of engine parts.

Mixing of the moisture in the engine oil can also deteriorate the properties of the lubricant.

If the use of gasoline containing alcohol is inevitable, or presence of alcohol is suspected in the gasoline, it is strongly recommended to add a filter that has water separating capability, and check the fuel system for leaks and mechanical parts for corrosion and abnormal wear more frequently.

And, in case any of such abnormality is found, discontinue the use of such gasoline and contact our dealer immediately.

Damages resulting from the use of gasolines that contain alcohol are not covered under the limited warranty.

Fuel tank capacity : 25 liters (6.6 U.S. gal)

Fuel Tank : When using a fixed fuel tank in place of genuine fuel tank, it is recommended to select a one with a structure facilitating interior cleaning.

WARNING

Do not fill the fuel tank over capacity. The rise of gasoline temperature may cause gasoline to expand which if overfilled may leak through air vent screw when it is open. Leaking gasoline is a dangerous fire hazard.

2. Recommended engine oil

Use a genuine engine oil or recommended one. Refer to your Distributor.

Will not recommend use of other two stroke engine oil.

CAUTION

Do not mix different brands of oil. Mixing different brands of oil, or different types of oil even if the brands are the same, may cause gelling, resulting in possible filter screen blockage. This could result in serious engine damage because of improper lubrication performance.

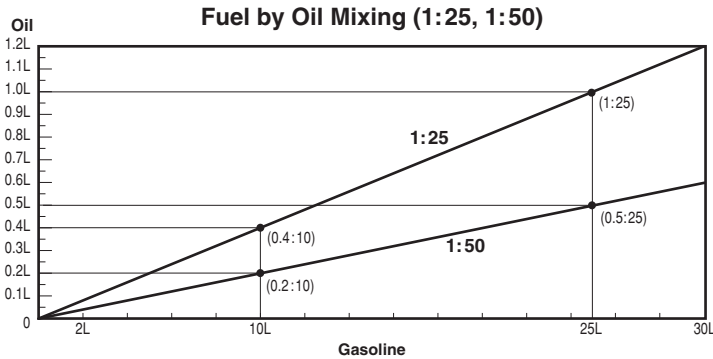
Note

Use of engine oils that do not meet these requirements will result in reduced engine life, and other engine problems.

Add engine oil into fuel oil tank. The mixing ratio with gasoline is 1 : 50 (one part oil and 50 parts gasoline). Mix well by hand. The mixing ratio during break-in running is 1 : 25.

Mixing Ratio

	Engine Oil : Gasoline
During break-in	1 : 25
After break-in	1 : 50



Engine oil – gasoline mixing procedure

For quantities of engine oil and gasoline to be pre-mixed, refer to table in previous page.

CAUTION

- Do not use other than two stroke engine oil with specified grade, or the engine may be damaged.
- Do not use fuel prepared in other than specified mixing ratio.
 - Lack of engine oil can cause severe engine trouble such as piston seizure.
 - Excess of engine oil can shorten spark plug life, and/or cause increase of noxious exhaust.

4

■ When portable fuel tank is used for operation of outboard motor(s):

- ① Pour engine oil into fuel tank, and then, gasoline.
- ② Put cap on the tank, and close tightly.
- ③ Close air vent plug tightly.

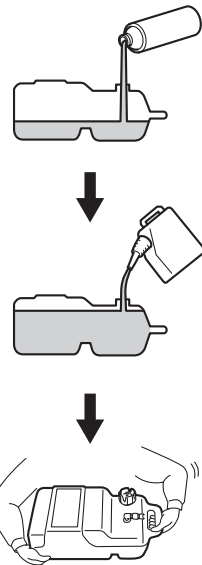
WARNING

Loose cap or air vent plug can cause leak of fuel during shaking the tank.

- ④ Shake the tank to mix engine oil and gasoline well and even.

■ When fuel tank built in the boat is used for operation of outboard motor(s):

- ① Prepare separate fuel container for pre-mixing.




- ② Pour engine oil into fuel container, and then, gasoline.
- ③ Put cap on the container, and close tightly.
- ④ Shake the container to mix engine oil and gasoline well and even.
- ⑤ Pour the mixture into fuel tank.

Notes

- It is recommended to pre-mix by using separate fuel container. Attempting to pre-mix in the fuel tank built-in the boat can make the mixture uneven.
- If built-in fuel tank is used for mixing, pour engine oil into the tank little by little while putting gasoline into the tank.

3. Break-in

Your new outboard motor and lower unit require break-in for the moving components according to the conditions described in the following time table.

 CAUTION

Operating the outboard motor without break-in can shorten service life of the product.

If any abnormality is experienced during the break-in:

- Discontinue the operation immediately.
- Have the dealer check the product and take proper action(s) if necessary.

4

	1-10min	10min-2hrs	2-3hrs	3-10hrs	After 10hrs
Throttle Position	Idle	Less than 1/2 throttle	Less than 3/4 throttle	3/4 throttle	Full throttle available
Speed		Approx 3 000 rpm max	Full throttle run allowed for 10 min every 30 min	Approx 4 000 rpm Full throttle run allowed for 2 min every 30 min	


Note

Proper break-in allows outboard motor to deliver its full performance for longer service life.

Fuel mix ratio for break-in

Gasoline 25: Genuine Engine Oil 1

- 25:1 when using genuine engine oil or the recommended one (TCW3).

 DANGER

Do not operate the outboard motor in enclosed area or area with no forced ventilation.

Exhaust gas emitted by this outboard motor contains carbon monoxide that will cause death if inhaled continuously. Inhaling the gas instantly causes symptoms such as feeling of sickness, drowsiness and headache.

During operation of the outboard motor:

- Keep perpendicular area well ventilated.
- Always attempt to stay on the windward side of emission.

ENGINE OPERATION

Before starting

Before starting engine for the first time after reassembling engine or off-season storage, disconnect stop switch lock and pull the starter handle completely out approximately 10 times in order to prime the oil pump.

1. Starting

WARNING

In case engine starts in gear, do not start cruising. Stop engine immediately and consult an authorized dealer.

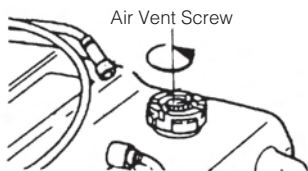
Note

The engine will not start unless the switch lock has been properly connected into the emergency stop switch.

WARNING

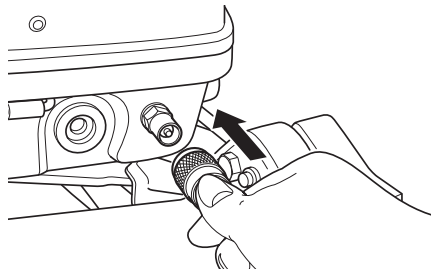
Do not operate the engine with gear case out of water.
Severe personal injury, or engine damage will result.

- Loosen the air vent screw on the tank cap.



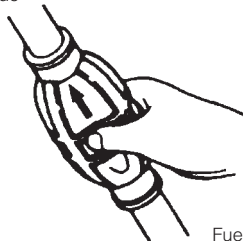
- Attach the fuel connector to the engine connector.

The arrow mark on the primer bulb should be facing the engine.



- Feed fuel to the carburetor by squeezing the primer bulb until it is firm.

Engine side



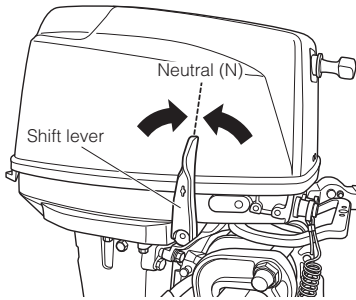
Fuel tank side

■ 25H, 30H, EF type

- ④ Place the shift lever in the Neutral position.

Be sure that the shift is in Neutral when starting the engine.

This model is provided with start in gear protection.



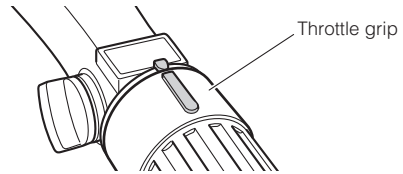
⚠ CAUTION

If the engine starts in gear, do not use it. Contact an authorized dealer.

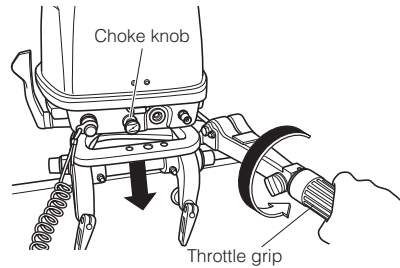
○ Note

Start-in-gear protection prevents engine from starting at other than neutral shift. In-gear starting of engine will move the boat immediately, potentially leading to falling down or causing passenger(s) to be thrown overboard.

- ⑤ Turn the throttle grip until the mark on the grip faces the triangular mark on the steering handle.



- ⑥ Pull out the choke knob all the way. (No choke operation is necessary when the engine is warm.)



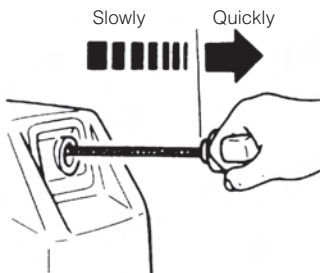
■ 25H, 30H type

Starting Guideline for 25H, 30H

Temperature	Starting procedure
Over 25°C (77°F)	Turn the throttle grip to original position, pull the choke knob and recoil starter once. Turn the throttle grip to "START" position, push the choke knob back, then pull the recoil starter until the engine starts.
15°C to 25°C (59°F to 77°F)	Turn the throttle grip to "START" position, and pull the choke knob and recoil starter once. Push the choke knob back, and pull the recoil starter until the engine starts.
Below 15°C (59°F)	Turn the throttle grip to "START" position, pull the choke knob and the recoil starter until combustion occurs. Then push the choke knob back, and pull the recoil starter until the engine starts.

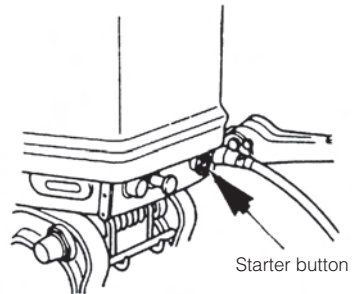
5

- ⑦ Pull the starter handle slowly until you feel resistance. Then pull it quickly.



■ EF type

- ⑦ Push the starter button.
- ⑧ Release pushing the button when the engine has started.

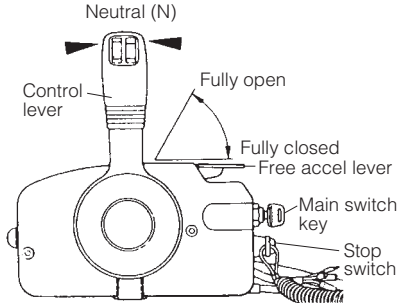


○ Note

If use the choke knob for the engine start, push back it when the engine has started.

■ EP type

- ④ Insert the main switch key.
- ⑤ Set the control lever in the Neutral position.



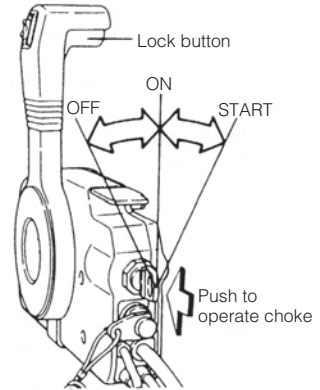
- ⑥ Raise the free accel lever a little (both of cold engine and warm engine).
- ⑦ Turn the main switch key to START position. Then, continuously push the key to operate the choke.

○ Note

Choke operation is not necessary if the engine is warm.

- ⑧ Stop pushing the key when the engine has started. The key returns to the original position, automatically.

- ⑨ Returns the Free accel lever to close position.



○ Note

The free accel lever can raise when the control lever shift is in Forward or Reverse.

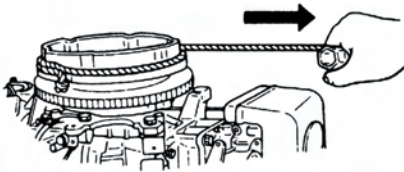
⚠ CAUTION

Do not keep turning starter motor for over 5 seconds, or the battery may be consumed, potentially making the engine starting impossible and/or damaging the starter.

If cranking over 5 seconds fails to start engine, return main switch to "ON", and crank engine again after 10 seconds or more.

If the recoil starter fails to operate

- Remove the top cowl and the recoil starter. Wrap a rope around the starter pulley then pull quickly to start.
- Use a 10 mm socket wrench as a rope handle.



WARNING

Be careful that your clothes or other items do not get caught in the rotating engine parts. To prevent accident and injury, do not re-attach the recoil starter after the engine has been started using the emergency starter rope. Be sure to put the top cowl back on. Immediately contact an authorized dealer when reaching shore.

WARNING

- Be sure that no bystander(s) is within 2 meters from back of starting operator.
- Do not operate the outboard motor with top cowl removed from the power unit, or contacting turning flywheel which can lead to serious personal injury.

2. Warming up the engine

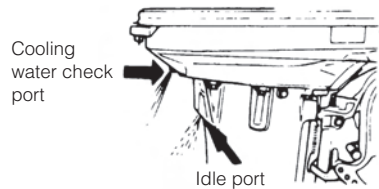
Warm the engine at low engine speeds for about three minutes. This allows the lubricating oil to circulate to all parts of the engine. Operating the engine without warm up shortens the engine's life.

Be sure to check that cooling water is coming out of the cooling water check port during warm up.

CAUTION

If the engine is operated without water discharge from the check port or de port, the engine may over heat.

25H, 30H



⚠ CAUTION

Be sure to stop engine immediately if cooling water check ports not discharging water, and check for cooling water intake is blocked. Operating engine could lead to overheating potentially leading to engine damage. Consult an authorized dealer if the cause cannot be found.

■ Engine speed

Idling speed after warming up.

Remark: In case of cold engine starting, idling speed is increased about 300 rpm for several minutes.

Model	Clutch in (In gear)	Clutch off (Out of gear)
25H, 30H	900 rpm	1,050 rpm

■ Propeller selection

Propeller must be selected that will allow the engine to reach recommended rpm when cruising at wide-open throttle.

Model	Wide-open throttle rpm range
25H	5,000 - 6,000 rpm
30H	5,150 - 5,850 rpm

Genuine propellers are listed on PROPELLER TABLE of this manual.

3. Forward and reverse

⚠ WARNING

Before shifting into forward or reverse, make sure that boat is properly moored and outboard motor can be steered fully to the right and left. Make sure that no swimmer(s) is ahead or astern of the boat.

⚠ WARNING

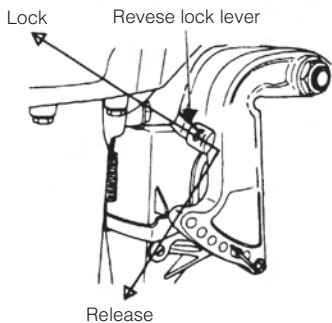
- Attach other end of emergency stop switch tether to the operator's clothing or arm and keep it attached during cruising.
- Do not attach the tether to a part of clothing that can be torn easily when pulled.
- Arrange the tether so that it will not be caught by any object when pulled.
- Be careful not to pull the tether accidentally during cruising. Unintentional stop of engine can cause loss of control of outboard motor. Rapid loss of engine power can lead to falling down or causing passenger(s) to be thrown overboard.

Note

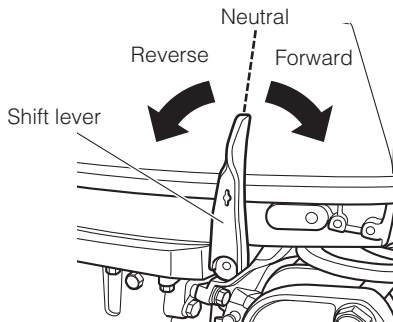
Do not increase engine speed unnecessarily in reverse.

Note

Confirm that the reverse lock lever is at "LOCK" position before running your motor.



■ 25H/30H EF type



! WARNING

Severe damage, and personal injury, may occur if shifting at high engine speed. Engine must be in the slow down position before shifting is attempted.

Forward

Turn the throttle grip to reduce engine speed. When the engine reaches trolling (or idling) speed, quickly pull the shift lever to the Forward position.

Reverse

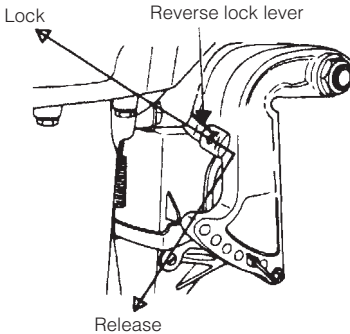
Reduce engine speed, when the engine reaches trolling (or idling) speed, quickly push the shift lever to the Reverse position.

! WARNING

Before shifting, make sure that no swimmer(s) or obstacle(s) is ahead or astern of the boat.

CAUTION

- Before moving the Shift Lever to Reverse, make sure the Reverse Lock is engaged (in up position).



- Do not increase the engine speed unnecessarily when reversing.
- The Shift Lever cannot be turned from Neutral to Reverse unless the throttle grip has been turned fully toward "SLOW".

CAUTION

Be sure to warm up engine well before starting cruise. Operating cold engine may cause damage to your motor.

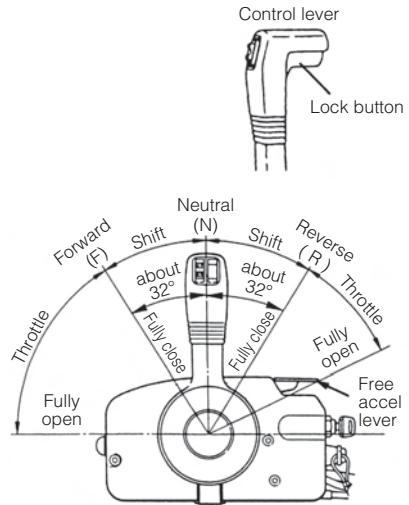
Note

Idle speed may be higher during warming up of engine. If shifted to Forward or Reverse during warming up, it may be difficult to shift back to neutral. In such case, stop engine, shift to neutral, and restart engine to warm up.

Note

Frequent shifting to forward or reverse can accelerate wear or degradation of parts. In such case, replace gear oil earlier than the period specified.

EP type



Forward

Quickly push the control lever to the Forward (F) position 32°, where the gear is connected, while lifting up on the lock button located at the bottom of the control lever grip. Further shifting will open the throttle.

Reverse

Quickly pull the control lever to the Reverse (R) position at 32°, where the gear is connected, while lifting up on the lock button located at the bottom of the control lever grip. Further shifting will open the throttle.

○ Note

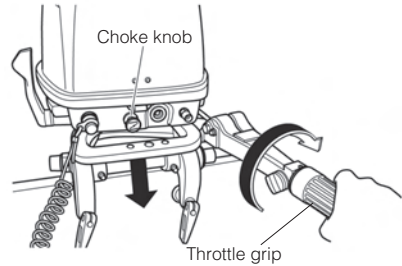
The control lever is inoperative unless the free accel lever is in the fully closed position.

○ Note

Reduce the engine speed when the control lever is in Neutral and do not increase the engine speed unnecessarily.

4. Stopping

25H, 30H and EF type

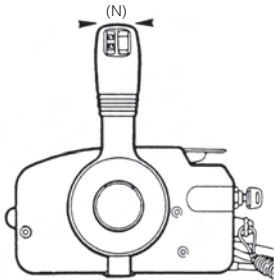
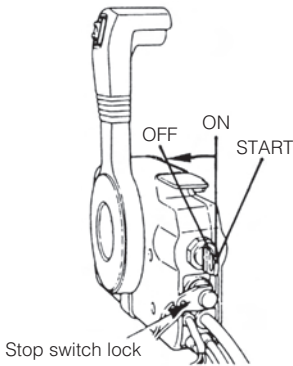


- ① Turn the throttle grip to the slow position.
- ② Put the shift lever in the Neutral position.
Run the engine for 2-3 minutes at idling speed if it has been running at full speed.
- ③ Push the stop switch to stop the engine or release the stop switch lock.

WARNING

- Do not shift into Reverse during panning, or control will be lost leading to serious personal injury, boat may swamp, and/or hull may be damaged.
- Do not shift into Reverse during cruising, or control may be lost, falling down or causing passenger(s) to be thrown overboard. Leading to serious personal injury, and steering system and/or shifting mechanism may be damaged.

EP type



- ① Put the shift lever in the Neutral position and run the engine for 2-3 minutes at idling speed if it has been running at full speed.
- ② Turn the main switch key to the OFF position.

○ Notes

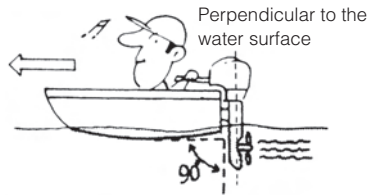
- After stopping the engine, close the air vent screw on the tank cap.
- Disconnect the fuel connector of the engine or the fuel tank.
- Disconnect the battery cable of the EF or EP type engine, if the engine will not be used for more than 3 days.

5. Trim angle

The trim angle of the outboard motor can be adjusted to suit the transom angle of the hull, and load conditions. Choose an appropriate trim angle that will allow the anti ventilation plate to run parallel to the water surface during operation.

■ Proper trim angle

The position of the thrust rod is correct if the hull is horizontal during operation.



■ Improper trim angle

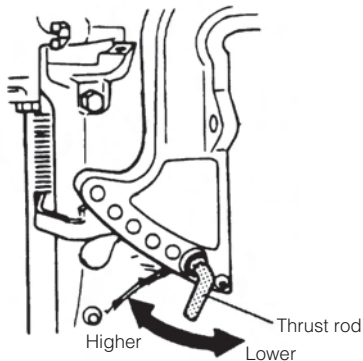
Set the thrust rod lower if the bow of the boat rises above horizontal.



■ Improper trim angle

Set the thrust rod higher if the bow of the boat is below horizontal.





5

! WARNING

- Do not put hand or finger n between outboard motor body and c amp bracket when adjust ng tr m ang e to prevent njury n case the outboard motor body fa s.
- Unsu tab e tr m pos t on can cause oss of contro of boat. When test ng a tr m pos t on, run boat s ow n t a y to see f t can be contro ed safe y.

! WARNING

Excess ve tr m up or down may ead to unstab e boat operat on, potent a y caus ng the steer ng d fficu ty that eads to acc dent dur ng cru s ng.

- Do not cru se at h gh speed f mproper tr m pos t on s suspected. Stop the boat and readjust tr m ang e before cont nu ng cru se.

6. Tilt up, tilt down and shallow water operation

! WARNING

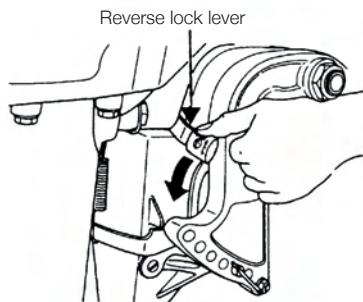
When t t ng up or down, be carefu not to p ace your hand between the sw ve bracket and the stern bracket. Be sure to t t the outboard motor down s ow y.

Note

Stop the engine before tilting up.

■ T t up

Push the reverse lock lever down until it stops. (This is the tilt up position.) Now, tilt the outboard motor all the way up until it is locked in place.



! WARNING

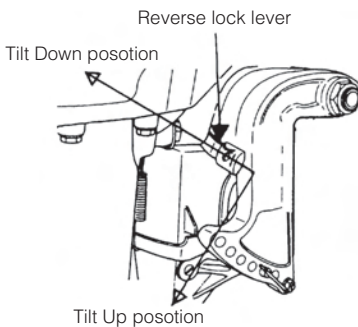
- Do not put hand or finger n between outboard motor body and c amp bracket when adjust ng tr m ang e to prevent njury n case the outboard motor body fa s.
- When t t ng up outboard motor w th fue jo nt for over a few m nutes, be sure to d sconnect fue hose or c ose fue cock, or fue may eak, potent a y catch ng fire.

! CAUTION

Do not t t up outboard motor dur ng operat on, or eng ne may be damaged from overheating due to ack of sufficient coo ng water.

■ T t down

Pull the reverse lock lever upward until it stops. (This is the tilt down position.) Now, lift up the outboard motor slightly, and then allow gravity to lower it for you.

**■ Shallow water operation****! WARNING**

Dur ng shallow water operat on, be carefu not to p ace your hand between the sw ve bracket and the stern bracket. Be sure to t t the outboard motor down s ow y.

○ Note

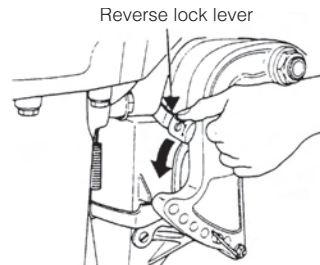
Slow down to trolling speed, and shift into Neutral before setting outboard motor to shallow water drive position.

! WARNING

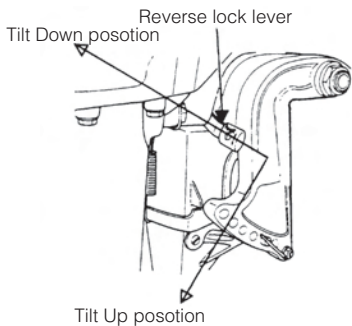
- Run at owest poss b e speed when us ng shallow water dr ve.
- T t ock s d sab ed when n shallow water dr ve pos t on.
- When dr v ng shallow water, be carefu not to str ke outboard motor aganst sea bottom, or prope er may be pushed out of water, resu t ng n oss of contro .

① Shallow water running position:

Put the reverse lock lever in the tilt up position, and tilt up the outboard motor to put the outboard motor in the shallow water running position.

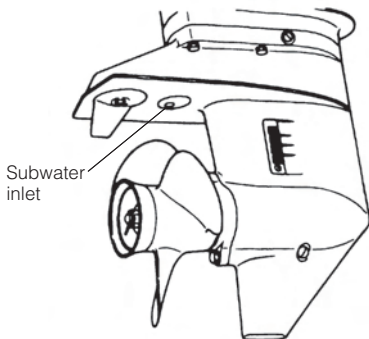


- ② Return to normal running position:
Put the reverse lock lever in the tilt down position, slightly lift up the outboard motor, and then put it down.



CAUTION

When shaft water drive position, do not operate the outboard motor in reverse. Operate the outboard motor at slow speed and keep the cooling water intake submerged.



CAUTION

Do not over tilt outboard motor when driving shallow water, or a rudder may be sucked through subwater inlet, potentially leading to engine overheating.

WARNING

Do not tilt up or down outboard motor when swimmer(s) or passengers near to prevent them from being caught between outboard motor body and clamp bracket in case the outboard motor body falls.

WARNING

When tilting up outboard motor with fuel joint for over a few minutes, be sure to disconnect fuel hose or close fuel cock, or fuel may leak, potentially catching fire.

CAUTION

Do not tilt up outboard motor when engine operates, or no cooling water may be fed, leading to engine seizure due to overheating.

REMOVING AND CARRYING THE OUTBOARD MOTOR

1. Removing the outboard motor

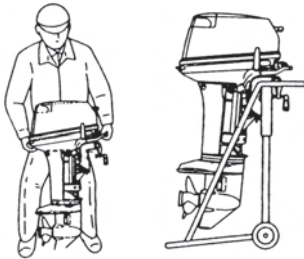
- ① Stop the engine.
- ② Disconnect the fuel connector, the remote control cables and the battery cords from the outboard motor.
- ③ Remove the outboard motor from boat and completely drain the water from the gear case.

CAUTION

Engine may be hot immediately after operating and could cause burns if touched. Allow engine to cool down before attempting to carry the outboard.

2. Carrying the outboard motor

Keep the outboard motor in a vertical position when carrying.



WARNING

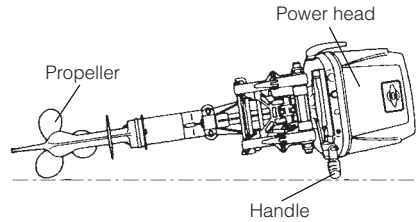
Close a vent screw of fuel tank and fuel cock before carrying or storing outboard motor and fuel tank, or fuel may leak, potentially catching fire.

3. Storing the outboard motor

Outboard motor should be stored in a vertical position.

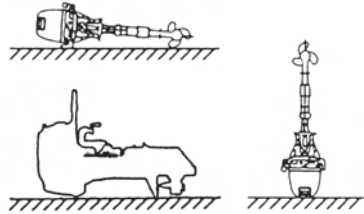
Note

If the outboard motor must be laid down be sure the tiller handle faces down as shown in the drawing below. Elevate power unit 2 inches to 4 inches.



CAUTION

Do not carry or store outboard motor in any of positions described below. Otherwise, engine damage or property damage could result from leaking oil.



TRAILERING

⚠ WARNING

Do not go under outboard motor tilted up even if it is supported by support bar, or accident failure of outboard motor could lead to severe personal injury.

⚠ WARNING

Close air vent screw of fuel tank and fuel cock before carrying or storing outboard motor and fuel tank, or fuel may leak, potentially catching fire.

⚠ WARNING

When taking outboard motor from package or removing outboard motor from the boat never release the lock lever. If the lock lever is released it will be very easy for the clamp bracket to spring up to the tilting direction because it is not fixed.

7

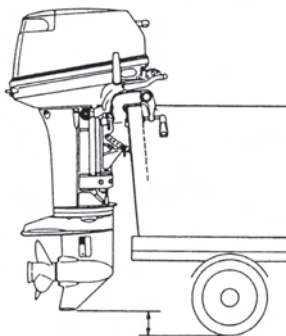
- *Care must be taken so as not to release lock lever by accident.
- *For more safety, tie the clamp bracket to the outboard motor with a rope.
- *Pay attention to the tilting direction so as not to be injured by the springing stern bracket.

⚠ CAUTION

The tilt support device supplied on your outboard motor is not intended for towing. It is intended to support the outboard motor while the boat is docked/beached, etc.

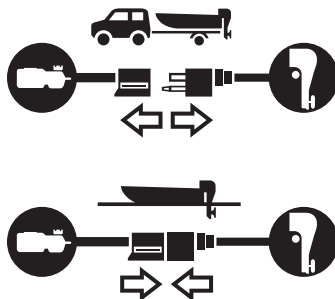
⚠ CAUTION

When trailering the outboard motor should be in a vertical (normal running) position, fuel up. Trailering in the tilted position may cause damage to the outboard motor, boat, etc.
If trailering with outboard motor fuel up down is not available (the gear case skeg is too close to the road in a vertical position), fix the outboard motor securely using a device (like a transom saver bar) in the tilted position.



⚠ WARNING

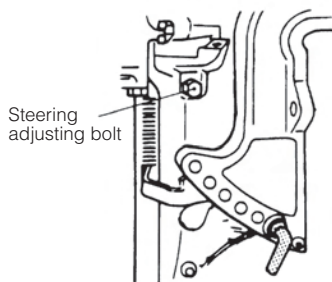
Please disconnect fuel connector except when operating engine. Fuel leakage is a fire or explosion hazard, which can cause serious injury or death.



ADJUSTMENT

1. Steering friction

The steering friction can be adjusted in accordance with your preference by turning the steering adjusting bolt.



Note

The steering adjust bolt is used to adjust the sliding load of the steering, but not to fix the steering. If excess tightening given to the bolt may lead a cause of damage to the swivel bracket.

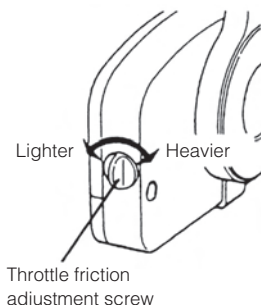
WARNING

Do not overt ghten the throt t e gr p or remote contro t e ns oner or t cou d resu t n d fficu ty of movement resu t ng n the loss of contro caus ng an acc dent and cou d ead to severe njury.

2. Remote control lever load

(Throttle friction adjustment screw)

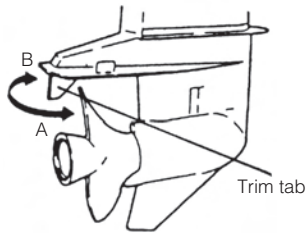
To adjust the load of the remote control lever, turn the throttle friction adjustment screw on the front of the remote control. Turn clockwise to increase the load and counter-clockwise to decrease it.



3. Trim tab adjustment

If straight-line cruising can not be achieved, adjust the trim tab located under the anti-ventilation plate.

- If the boat veers toward the right, direct the trim tab towards A.
- If the boat veers toward the left, direct the trim tab towards B.



Notes

- The trim tab also acts as an anode to prevent electrolytic corrosion. Therefore do not paint or grease this part.
- After adjustment securely tighten the trim tab fixing bolt.
- Check for looseness of the bolt and the trim tab at regular intervals.

Note

Due to corrosion, the trim tab will wear down over time.

The trim tab should be replaced when it has eroded 2/3 of its regular size.

WARNING

- Inappropriate adjustment of trim tab could cause steering difficulty. After installing or readjusting trim tab, check for steering loads even.
- Tighten trim tab bolt to specified torque.

WARNING

- Be sure that outboard motor is secured to transom or service stand, or accidental drop or fall of outboard motor could lead to severe personal injury.
- Be sure to lock outboard motor fastened up, or accidental fall of outboard motor could lead to severe personal injury.
- Do not go under outboard motor tightened up and locked, or accidental fall of outboard motor could lead to severe personal injury.

INSPECTION AND MAINTENANCE

Care of your outboard motor

To keep your outboard motor in the best operating condition, it is very important that you perform daily and periodic maintenance as suggested in the maintenance schedules that follow.

CAUTION

- Your personal safety and that of your passengers depends on how well you maintain your outboard motor. Carefully observe all of the inspection and maintenance procedures described in this section.
- The maintenance intervals shown in the checklist apply to an outboard motor in normal use. If you use your outboard motor under severe conditions such as frequent full-throttle operation, frequent operation in brackish water, or for commercial use, maintenance should be performed at shorter intervals. If in doubt, consult your dealer for advice.
- We strongly recommend that you use only genuine replacement parts on your outboard motor. Damage to your outboard motor arising from the use of other than genuine parts is not covered under the warranty.

1. Daily inspection

Perform the following checks before and after use.



WARNING

Do not use outboard motor if any abnormality is found during pre-operation check or it could result in severe damage to the motor or severe personal injury.

Item	Points to Check	Action
Fuel System	<ul style="list-style-type: none"> • Check the amount of fuel in the tank. • Check for debris or water in the fuel filters. • Check the rubber hoses for fuel leakage. 	Replenish Clean or replace Replace
Fuel Tank and Cap	<ul style="list-style-type: none"> • Check for crack, leakage, damage in the fuel tank and cap. • Check for crack, damage in the gasket and tether. • Check for leakage at full close. • Check for ratchet performance. 	Replace Replace Replace Replace
Electrical Equipment	<ul style="list-style-type: none"> • Check that the main switch functions normally. • Check that the battery electrolyte level and specific gravity are normal. • Check for loose connections on the battery terminal. • Check that the stop switch functions normally and make sure the lock plate is there. • Check cords for loose connections and damage. • Check the spark plugs for dirt, wear and carbon build-up. 	Replace Replenish or recharge Retighten Remedy or replace Correct or replace Clean or replace
Choke and Throttle System	<ul style="list-style-type: none"> • Check that the choke solenoid and valve for the carburetor function normally. • Check if the carburetor and magneto work normally when turning the throttle grip, and check links for looseness. 	Replace Correct
Recoil Starter	<ul style="list-style-type: none"> • Check the rope for wear and chafing. • Check the ratchet engagement. 	Replace Correct or replace
Clutch and Propeller System	<ul style="list-style-type: none"> • Check that clutch engages correctly when operating the shift lever and remote control. • Visually Check propeller for bent or damaged blades. • Check the propeller nut is tightened and the split pin is present. 	Adjust Replace
Installation of Motor	<ul style="list-style-type: none"> • Check all the bolts attaching the motor to the boat. • Check the thrust rod installation. 	Tighten Tighten
Cooling Water	<ul style="list-style-type: none"> • Check that cooling water is discharged from the cooling water check port after the engine has started. 	Repair
Tools and Spares	<ul style="list-style-type: none"> • Check that there are tools and spare parts for replacing spark plugs, the propeller, etc. • Check that you have the spare rope. 	
Steering Devices	<ul style="list-style-type: none"> • Check the operation of the steering handle and remote control. 	Repair
Other Parts	<ul style="list-style-type: none"> • Check if the anode and trim tab are securely installed. • Check the anode and trim tab for corrosion and deformation. 	Repair or Replace

Washing outboard motor

If outboard motor is used in salt water, brackish water or water with a high acidic level, use fresh water to remove salt, chemicals or mud from exterior and cooling water passage after every cruising or before storing outboard motor for long time. Before flushing, remove the propeller and the forward thrust holder.

CAUTION

Keep cooling water passage free of clogs, or lack of cooling water flow could lead to engine overheating, potentially resulting in engine trouble.

Note

It is recommended to check chemical properties of water on which your outboard motor is regularly used.

WARNING

Do not start engine without removing propeller, or accidentally turning propeller could cause personal injury.

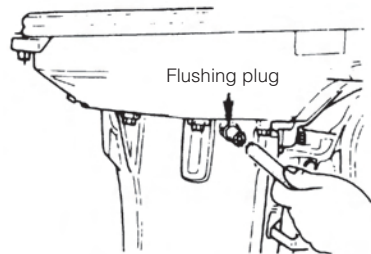
WARNING

Never start or operate the engine indoors or in any space which is not well ventilated. Exhaust gas contains carbon monoxide, a colorless and odorless gas which can be fatal if inhaled for any length of time.

■ Use flushing attachment.

- ① Remove propeller (refer to Propeller Replacement). Remove the water plug from the outboard motor, and screw in the flushing attachment.
- ② Attach a water hose to the flushing attachment. Turn on the water and adjust the flow. (Be sure to seal the water inlet and sub water inlet, located in the gear case, with tape)
Remark : Sub water strainer is only for 25H, 30H.
- ③ Insert a hose connected to a water tap into the flushing attachment and let the water running.
- ④ Put the shift lever in the neutral position and start the engine.
- ⑤ Make sure of cooling water flowing out of water pump indicator hole and continue engine running for 3 to 5 minutes.
- ⑥ Stop the engine and water supply. Remove the flushing attachment and tape, and then reinstall the water plug and the propeller.

25H, 30H



⚠ CAUTION

Keep engine at idle speed during flush ng.

Replacing the propeller

A worn-out or bent propeller will lower the motor's performance, and cause engine trouble.

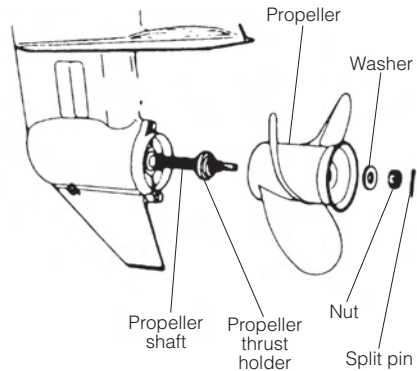
Before removing the propeller, remove the spark plug caps from the spark plugs to protect against personal injury.

⚠ WARNING

Do not begin propeller removal and installation procedure with spark plug caps attached, shift in forward or reverse, main switch at other than "OFF", engine stop cord attached to the switch, and starter key attached, or engine could accidentally start leading to serious personal injury. Disconnect battery cable if possible.

- ① Remove the split pin, propeller nut and washer.
- ② Remove the propeller and thrust holder.
- ③ Apply genuine grease to the propeller shaft before installing a new propeller.
- ④ Install the thrust holder, propeller, washer and propeller nut onto the shaft.
- ⑤ Install a new split pin into the nut hole and bend it.

25H, 30H



⚠ WARNING

Do not hold the propeller with hand(s) when loosening or tightening the propeller nut. Put a piece of wood block between the propeller blade and the ventrator on the plate to hold the propeller.

⚠ CAUTION

- Do not install the propeller without the thrust holder, or the propeller boss could be damaged.
- Do not reuse the spinner.
- After installing the spinner, spread the pin apart to prevent it from falling out, which could lead to the propeller coming off during operation.

Replacing the spark plugs

⚠ WARNING

- Do not reuse a spark plug with a damaged insulator, or sparks can leak through the crack, potentially leading to electrical shock, explosion and/or fire.
- Do not touch spark plugs immediately after stopping the engine as they will be hot and could cause severe burns if touched. Allow the motor to cool down first.

If the spark plug(s) is fouled, has carbon build-up, or is worn, it should be replaced.

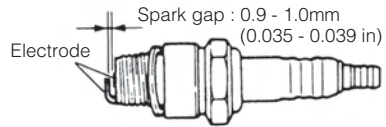
When reusing spark plugs, remove dirt from the electrodes and adjust the spark gap to specification.

○ Note

When inspecting the plug, always clean the gasket surface and use a new gasket. Wipe off any dirt from the threads and screw in the spark plug to the correct torque.

- ① Stop the engine.
- ② Remove the top cowl.
- ③ Remove the spark plug caps.
- ④ Remove the spark plugs by turning it counter-clockwise, using a 21 mm (13/16 in) socket wrench and handle.
- ⑤ Attach spark plug and tighten to specified torque.

Use spark plugs (NGK B7HS-10 or BR7HS-10).

**○ Note**

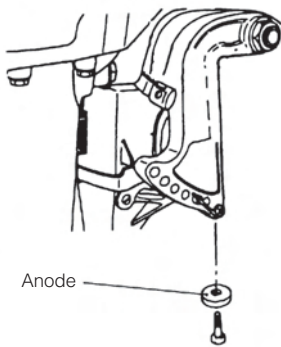
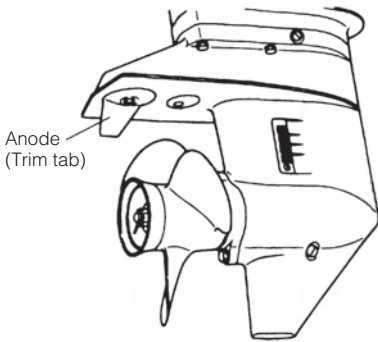
- Spark plug torque : 27.0 Nm (20.0 ft-lb) (2.7 kgf-m)
- If a torque-wrench is not available when you are fitting a spark plug, a good estimate of the correct torque is 1/4 to 1/2 a turn past finger-tight. Have the spark plug adjusted to the correct torque as soon as possible with a torque-wrench.

Replacing the anode

A sacrificial anode protects the outboard motor from galvanic corrosion. Anode is located on the gear case, clamp bracket and the cylinder. When the anode is eroded more than 2/3, replace it.

○ Notes

- Never grease or paint the anode.
- At each inspection re-tighten the anode attaching bolt. As it is likely to be subjected to electrolytic corrosion.



2. Periodic inspection

It is important to inspect and maintain your outboard motor regularly. At each interval on the chart below, be sure to perform the indicated servicing. Maintenance intervals should be determined according to the number of hours or number of months, whichever comes first.

Item		Servicing Interval			Action	Remarks
		10 hours or 1 month	50 hours or 3 months	Every 100 hours or 6 months		
Fuel System	*Carburetor	●		●	Strip, clean and adjust. Adjust idling.	
	Fuel filter	●	●	●	Check and clean.	
	Piping	●	●	●	Check and Replace.	
	Fuel Tank		●	●	Clean.	
	Fuel Tank Cap	●	●	●	Check and Replace if necessary.	
Ignition	Spark plugs		●	●	Check gaps. Remove carbon deposits or Replace.	
	* Ignition timing	●		●	Adjust timing.	
Starting System	*Starter motor			●	Check for salt deposits and battery cable condition.	
	Battery	●	●	●	Check Installation, fluid quantity, gravity.	
	Starter rope	●	●	●	Check for wear or damage.	
Lower Unit	Propeller	●	●	●	Check for bend blades, damage, wear.	
	Gear oil	●	●	●	Change or replenish-oil and check for water leaks.	
	*Water pump		●	●	Check for wear or damage.	Replace impeller every 12 months.
Bolt and Nuts		●	●	●	Retighten.	
Sliding and Rotating Parts. Grease Nipples			●	●	Apply and pump in grease.	
Outer Equipment		●	●	●	Check for corrosion.	
Anode			●	●	Check for corrosion and deformation.	Replace.

*Have this handled by your dealer.

Cleaning the fuel filters and the fuel tank

Fuel filters are provided inside the fuel tank and engine.

! WARNING

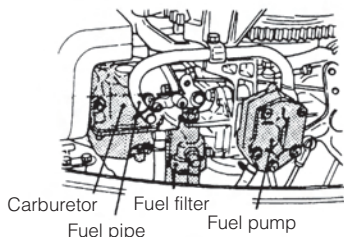
Gasoline and its vapors are very flammable and can be explosive.

- Do not start this procedure while engine is operating or hot even after stopping it.
- Place fuel filter away from every source of ignition such as sparks or open flames.
- Wipe off gasoline immediately if spilled.
- Install fuel filter with related parts in place, or fuel leak could occur, leading to catching fire or explosion.
- Check fuel system regularly for leakage.
- Contact authorized dealer for fuel system services. Services by unqualified person could lead to engine damage.

■ Fuel filter (for engine)

Remove the cap, then clean the fuel filter in the engine.

25H, 30H



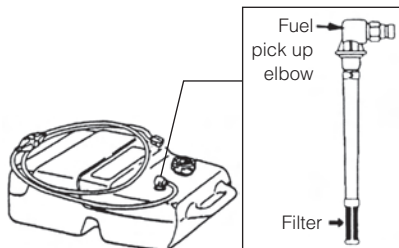
■ Fuel filter (for fuel tank)

Remove the fuel pickup elbow of the fuel tank by turning it counterclockwise and clean the fuel filter.

■ Fuel tank

Water or dirt in the fuel tank will cause engine performance problems.

Check and clean the tank at specified times or after the outboard motor has been stored for a long period of time (over three months).

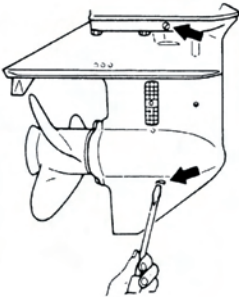


Replacing gear oil

WARNING

- Be sure that outboard motor is secured to transom or service stand, or accidental drop or fall of outboard motor could lead to severe personal injury.
- Be sure to lock outboard motor fastened up, or accidental fall of outboard motor could lead to severe personal injury.
- Do not go under outboard motor fastened up and locked, or accidental fall of outboard motor could lead to severe personal injury.

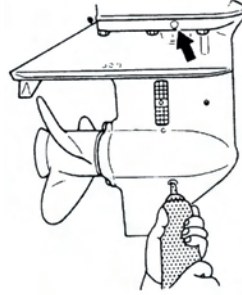
- ① Remove the oil plugs (upper and lower), and completely drain the gear oil into a pan.



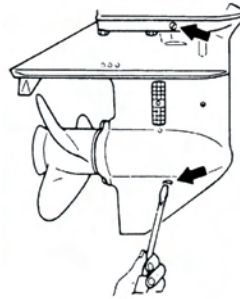
- ② Insert the oil tube nozzle into the lower oil plug hole, and fill with gear oil by squeezing the oil tube until oil flows out of the upper plug hole.

CAUTION

Do not reuse oil plug gasket. Always use new gasket and tighten oil plug properly to prevent entry of water into lower unit.



- ③ Install the upper oil plug, and then remove oil tube nozzle and install the lower oil plug.

**Note**

If water in the oil, giving it a milky colored appearance. Contact your dealer.

Note

Use genuine gear oil or the recommended one (API GL-5: SAE #80 to #90).

Required volume
: approx. 280 mL (0.07 U.S. gal.)
25H, 30H

3. Off-season storage

Before you put your outboard motor in storage, it is a good opportunity to have it serviced and prepared by your dealer.

CAUTION

Before servicing the motor for storage:

- Remove the battery cables.
- Remove the spark plug caps from the spark plugs.
- Do not run the motor out of the water.

■ Engine

- ① Wash the engine exterior and flush the cooling water system thoroughly with fresh water. Drain the water completely.
Wipe off any surface water with an oily rag.
- ② Use a dry cloth to completely wipe off water and salt from the electrical components.
- ③ Drain all fuel from the fuel hoses, fuel pump, and carburetor, and clean these parts.

Keep in mind that if gasoline is kept in the carburetor for a long time, gum and varnish will develop, causing the float valve to stick, restricting the fuel flow.

- ④ Remove the spark plugs and feed genuine engine oil or storage fogging oil in through the spark plug holes.

The oil will be fed into the crank case from the air silencer attached to the carburetors. Turn the engine

over several times while feeding the oil into it and make sure it is evenly distributed.

- ⑤ Change the gear oil in the gear case.
- ⑥ Apply grease to the propeller shaft.
- ⑦ Apply grease to all sliding parts, joints, nuts, and bolts.
- ⑧ Stand the outboard motor up vertically in a dry place.

WARNING

Be sure to use caution to remove fuel remaining in the tank and dispose of it in accordance with local fire prevention and environmental protection regulations.

■ Battery

- ① Disconnect the battery cables.
- ② Wipe off any chemical deposits, dirt, or grease.
- ③ Apply grease to the battery terminals.
- ④ Charge the battery completely before storing it for the winter.
- ⑤ Recharge the battery once a month to prevent it from discharging and the electrolyte from deteriorating.
- ⑥ Store the battery in a dry place.

■ Electric Starter Motor

Coat the internal pinion gears and the shaft of the electric starter motor with grease.

Do not put grease on the teeth of the starter pinion or flywheel or increased wear or damage will occur.

4. Pre-season check

- ① Check that the shift and throttle function properly.
(Be sure to turn the propeller shaft when checking the shift function or else the shift linkage may be damaged.)

○ Notes

The following steps must be taken when first using the engine after winter storage.

- ① Fill up the fuel tank completely with 25 liters (6.6 U.S. gals.)
Mixing ratio : Gasolne 25 : 1 Engine oil
Use unleaded gasoline and genuine Outboard Motor Oil. If this oil is not available, use NMMA TC-W3 certified outboard motor oil.
- ② Warm up the engine for 3 minutes in the "NEUTRAL" position.
- ③ Run the engine for 5 minutes at the slowest speed.
- ④ Run the engine for 10 minutes at half speed.

In Steps ② and ③ above, the oil used for storage inside the engine will be flushed out to assure optimum performance.

- ② Check the electrolyte level, and measure the voltage and specific gravity of the battery.

Specific Gravity at 20 °C	Terminal Voltage (V)	Charge Condition
20	0.5	Fully discharged
60		1/4 charged
2.0	7	1/2 charged
250	2.0	3/4 charged
280	3.2	Fully charged

5. Motor submerged in water

After taking your outboard motor out of the water, immediately take it to your dealer.

The following are the emergency measures to be taken for a submerged outboard motor, if you can not take it your dealer right away.

- ① Wash the outboard motor with fresh water to remove salt or dirt.
- ② Remove the spark plugs, and completely drain the water from the engine by pulling the recoil starter several times.
- ③ Inject a sufficient amount of genuine engine oil through the spark plug hole and into the crank case from the carburetor side. Pull the recoil starter several times to circulate the oil throughout the outboard motor.

CAUTION

Do not attempt to start submerged outboard motor immediately after it is recovered, or engine could be severely damaged.

6. Cold weather precautions

If you moor your boat in cold weather at temperatures below 0°C (32°F), there is the danger of water freezing in the cooling water pump, which may damage the pump, impeller, etc. To avoid this problem, submerge the lower half of the outboard motor into the water, or tilt the motor up above water level and pull the recoil starter several times to drain the water completely.

7. Checking after striking underwater object

Striking the sea bottom or an underwater object may severely damage the outboard motor. Immediately bring the outboard motor to the dealer and ask for the following checks.

- ① Looseness or damage of power unit installation bolts, gear case and extension case bolts, propeller shaft housing bolts, propeller or propeller shaft upper and lower mount rubber bolts, and/or mount bracket bolts.

Ask an authorized dealer to tighten any loose bolts and nuts, and to replace damaged parts.

- ② Damage to mount rubber, the tilt stopper, thrust rod, gears and clutch, and/or propeller.

Ask an authorized dealer to replace damaged or defective parts.

TROUBLESHOOTING

If you encounter a problem, consult the check list below to determine the cause and to take the proper action.

An authorized dealer will always be happy to provide any assistance and information.

	Engine failing to start	Engine starting but stopping soon	Poor idling	Poor acceleration	Engine speed abnormally high	Engine speed abnormally low	High engine speeds not possible	Overheating of engine	Possible cause
FUEL SYSTEMS	●	●							Empty fuel tank
	●	●	●	●		●	●	●	Incorrect connection of fuel system
	●	●	●	●		●	●	●	Air entering fuel line
	●	●	●	●		●	●	●	Deformed or damaged fuel pipe
	●	●	●	●		●	●	●	Closed air vent on fuel tank
	●	●	●	●		●	●	●	Clogged fuel filter fuel pump or carburetor
			●	●		●	●	●	Use of improper engine oil
	●		●	●			●	●	Use of improper gasoline
	●	●	●	●		●	●		Excessive oil in mixture
								●	Shortage of oil in mixture
	●			●					Excessive supply of fuel
	●	●	●	●		●	●	●	Poor carburetor adjustment
●	●	●	●			●	●	Recirculation pipe broken	
ELECTRIC SYSTEMS	●	●	●	●		●	●	●	Spark plugs other than specified
	●	●	●	●		●	●		Dirt soot etc on spark plugs
	●	●	●	●		●	●		No spark or weak spark
	●								Short circuit of engine stop switch
	●		●	●		●	●		Incorrect adjustment of ignition timing

		Engine failing to start	Engine starting but stopping soon	Poor idling	Poor acceleration	Engine speed abnormally high	Engine speed abnormally low	High engine speeds not possible	Overheating of engine	Possible cause	
ELECTRICAL SYSTEMS	●									Loose battery terminal connection corrosion	EP and EF types
	●									Discharged battery	
	●									Main switch trouble	
	●									Lock plate not fitted to stop switch	
	●									Disconnection of wire or loose ground connection	
	●									Insufficient battery capacity loose terminal connection corrosion	EP and EF types
OTHERS	●		●	●		●	●			Incorrect adjustment of throttle link	
							●	●		Insufficient cooling water flow clogged or defective pump	
			●				●	●		Faulty thermostat	
				●	●		●	●		Cavitation or ventilation	
				●	●	●	●	●		Incorrect propeller selection	
			●	●	●	●	●	●		Damaged and bent propeller	
				●	●		●	●		Improper thrust rod position	
				●	●	●	●	●		Unbalanced load on boat	
			●	●	●	●	●		Transom too high or too low		

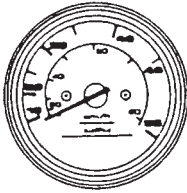
TOOL KIT AND SPARE PARTS

The following a list of the tools and spare parts provided with the motor.

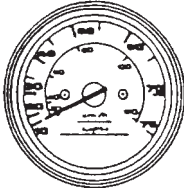
tems		Quantity	Remark		
Service Tools	Tool Bag	1	10 X 13mm 21mm		
	Pliers	1			
	Socket Wrench	1			
	Socket Wrench	1			
	Socket Wrench Handle	1			
	Straight Edge Screwdriver	1			
Spare Parts	Rope	1	NGK B7HS-10		
	Spark Plug	1			
	Split Pin	1			
Parts Packaged with Engine *	Fuel Tank	1			
	Primer bulb	1 set			
	Remote Control	1 set	EP only EP only EP only		
	Remote Control Attachment	1 set			
	Drag Link	1 set			
	Bracket Fixing Bolt	2	8 X 85 mm	EP only	
		Bracket Fixing Nut	2	8 mm	EP only
Washer		4		EP only	

* Not provided with the motor in some markets.

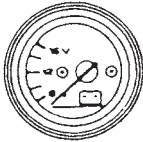
OPTIONAL ACCESSORIES



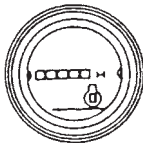
Speedometer
(50MPH)



Speedometer
(75MPH)



Voltmeter



Hour Meter
(engine operation hour counter)



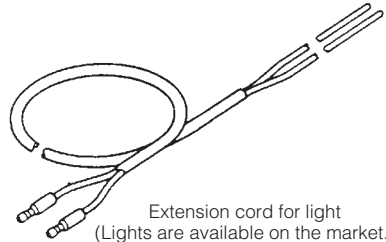
Tachometer



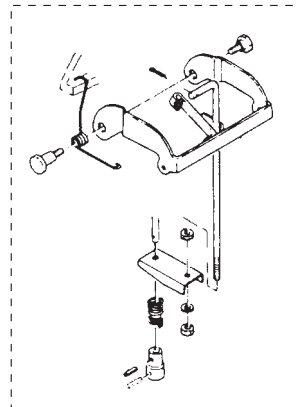
Tachometer unit kit



Flushing plug

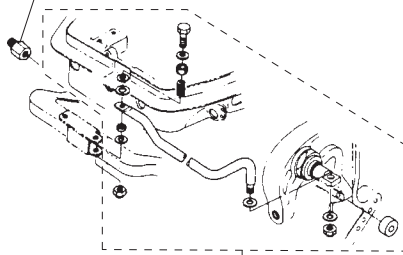


Extension cord for light
(Lights are available on the market.)

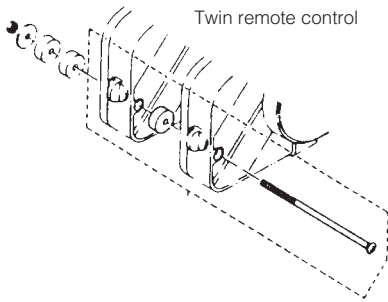


Clutch lever reverse lock kit

Drag link spacer

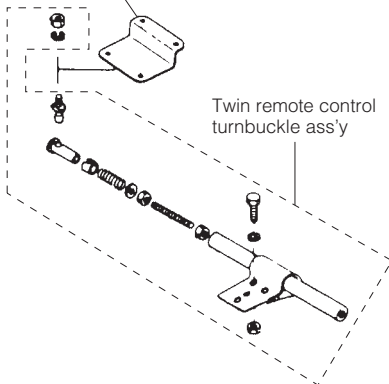


Drag link ass'y (standard : EP type)



Twin remote control

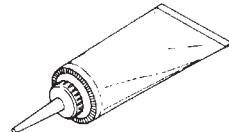
Turnbuckle plate



Twin remote control turnbuckle ass'y



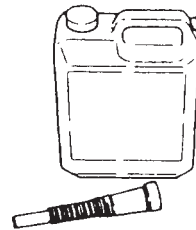
Propeller



Genuine gear oil (500mL)



Touch-up Paint



Genuine Engine Oil (0.4L, 1L, 4L, 20L)

PROPELLER TABLE

Use a genuine propeller.

A propeller must be selected so that the engine rpm measured at wide open throttle while cruising is within the recommended range.

25H 5,000 to 6,000 rpm

30H 5,150 to 5,850 rpm

25H, 30H

	Mark	Propeller Size (Diameter x pitch)	
		inch	mm
Heavy boats Light boats	8	10.2 X 8.3	260 X 210
	DS9	9.72 X 9	247 X 229
	DS10	9.72 X 10	247 X 254
	DS11	9 8 X 11	249 X 279
	DS12	9 8 X 12	249 X 305
	DS13	9 6 X 13	244 X 330
	14	9.9 X 14.2	252 X 360

MEMO

A series of horizontal dashed lines for writing.



OWNER'S MANUAL
M 25H
30H

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